



# CUSTOM DOOR & MIRROR INC.

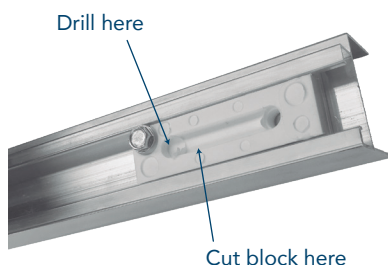
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## How to...

### FOLDING BIFOLDS FLAT AGAINST JAMB

YOU ARE GOING TO  
NEED TO WORK WITH  
"PIVOT BLOCK" AND  
"TOP ROLLER GUIDE"

When you open the door the top roller guide slides along the track until it bumps into the pivot block. To get the door to fold flat you are going to cut the pivot block in half. This will allow the roller to go closer to the wall. First you need to drill a new hole at the opposite end of the pivot block. You can see in diagram below that there is an outline of a hole in the channel close to the lock screw. Once you drill the hole the same size as the original hole you are going to cut the pivot block about a 1/4" beyond the hole.



#### MODIFIED BLOCK



The roller bracket needs to be screwed to the panel the same exact distance as the pivot pin bracket is. The roller bracket typically goes 1/4" from the edge of the door panel but instead you will put the center of the roller 1 1/2" from the edge of the door. This is the same distance from the edge as the pivot bracket.

**From the open position when you go to close the door you will lose the ability to simply close the door using the handle and will have to tug it from the front edge of the panel.**