



CUSTOM DOOR & MIRROR INC.

148/150 Milbar Boulevard. Farmingdale, N.Y. 11735
Tel: (631) 414 7725 . Fax: (631) 414 7729

How to paint...

FLUSH BIFOLD/SLIDERS

PRIMED DOORS

The primed doors will definitely take a coat of paint better than a prefinished door. Even though it is primed and ready for paint, we still recommend that you give a quick sanding to the surface to help the paint adhere better. This is called "Deglossing".

Use 150 grit sandpaper to rough up all areas that you intend to paint. Make sure to get all areas, including the edge, bottom and detailing. Wipe all areas clean with a damp cloth to remove all dust. We have found that a ¼" nap roller will give the smoothest finish. If you are comfortable in your abilities to use a brush without the stroke lines, this will also work well. Most of our customers are using standard household latex paint.

PREFINISHED DOORS

This is the same process as the primed doors with the exception that you must sand the product as described above. We also recommend a primer coat to ensure a good bond by the paint. Oil base paint will work best.

MILL FINISH ALUMINUM TRACK

Most often people tape the whole track and only paint the face of track. If you want to paint the entire track make sure to tape over the active part of the track. The door will not function as smoothly if paint gets in there.

Clean with isopropyl (rubbing) alcohol or other cleaner.
Set track on clean surface for painting.
You can paint track after it is installed as well.
Now spray or brush a thin coat or two of your finish paint.